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D500-572-011
Job Sheet 192111



005718

Part No: D500-572-011

Job Qty: 2 pcs

Part Name: MD369/MD500 Bearpaws



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/18/19

Job Tracking No:

Due Date: 3/29/19

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG IIND500-572 REV A, DSI 9770 REV A IPP Rev:C 04.02.17 Blank size changed KJ/JLM IPP Rev:D 07-01-02 Was K10007 JLM IPP Rev:E 08-01-09 Added Step 2 JLM Verified By:EC IPP Rev:F 08-10-15 New Manufacturing Method JLM Verified By:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
160	Packaging 1 - Pick Kit	2 pcs		3/29/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

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Container No: S163487



Part: D500-572-011

Job No: 192111

Serial No/Batch: S163487

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH90 - 17 Issue 7 of 8

					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
170 QC 4	2 pcs	3/29/19	0.00 0.00		QC 4 - 28	
					QC 4 - 42	
					QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	DAS 46 MAR 19 2019
					QC 4 - 46	9-89
180 Packaging 3-1 - Stock - B4B	2 pcs	3/29/19	0.00 0.00		Packaging 3 - 1 - B4B	DAS 46 MAR 19 2019
					Packaging 3 - 2 - B4B	9-89
					Packaging 3 - 3 - B4B	DAS 46 MAR 19 2019
					Packaging 3 - 4 - B4B	9-89
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
185 DC - 1 - B4B	2 pcs	3/29/19	0.00 0.00		DC - 1 - B4B	DAS 21 MAR 19 2019
					DC - 2 - B4B	9-89
190 QC 21 - FG	2 pcs	3/29/19	0.00 0.00		QC 21 - FG - 21	DAS 21 MAR 19 2019
					QC 21 - FG - 70	9-89
					QC 21 - SA - 53	

Part Op 160 - Pick Kit
 Descriptions: 170 - QC4- 100% Inspect kits for completeness
 180 - Identify and pack for shipping as per PPPD500-572-011
 185 - Document Control - Photocopy bluefile and create labels per PPP D500-572-011 CHG006
 190 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-13A	Bolt	16 Ea (8 ea)	160-Packaging 1 - Pick Kit	S158578
D2274	Radius Block	16 pcs (8 ea)	160-Packaging 1 - Pick Kit	S155948
D2435	Bearpaw	4 pcs (2 ea)	160-Packaging 1 - Pick Kit	S145984
D2529	Washer	16 pcs (8 ea)	160-Packaging 1 - Pick Kit	S148345
D5472-1	Cushion	8 pcs (4 ea)	160-Packaging 1 - Pick Kit	F160782
D5476-1	Clamp	8 pcs (4 ea)	160-Packaging 1 - Pick Kit	S084783
MS21042L4	Nut	16 Ea (8 ea)	160-Packaging 1 - Pick Kit	S149814
NAS1149D0463J	Washer	16 Ea (8 ea)	160-Packaging 1 - Pick Kit	S150216
QS200-M44S	Clamp	4 Ea (2 ea)	160-Packaging 1 - Pick Kit	S100404

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
160-Packaging 1 - Pick Kit	AN4-13A	16	1,815	0
	D2274	16	231	0
	D2435	4	14	0
	D2529	16	1,026	0
	D5472-1	8	134	0
	D5476-1	8	12	0
	MS21042L4	16	4,431	0
	NAS1149D0463J	16	6,901	0
	QS200-M44S	4	26	0

Part Specifications

Specifications could not be found.

5.0 PARTS LIST

The parts list for D500-572-011/-021 Bearpaw Kits are updated as follows:

Qty -011	Qty -021	Part Number	Description
X		D500-572-011	BEARPAW INSTALLATION
	X	D500-572-021	NARROW BEARPAW INSTALLATION
2		D2435	BEARPAW
	2	D2671	BEARPAW
8	8	D2274	RADIUS BLOCK
8	8	D2529	WASHER
4	4	D5472-1	CUSHION (REPLACES D2182B050)
4	4	D5476-1	CLAMP (REPLACES D2438)
8	8	AN4-13A	BOLT (WAS AN4-15A)
8	8	NAS1149D0463J	WASHER (OR AN960JD416)
8	8	MS21042L4	NUT (OR MS21042-4)
2	2	QS200M44S	CLAMP

Operators who wish to upgrade their existing D500-572-011/-021 Bearpaw Kits in service can procure the DSI 9770-011 Clamp Kit from DART:

Qty -011	Part Number	Description
X	DSI 9770-011	BEARPAW INSTALLATION
8	D2274	RADIUS BLOCK
8	D2529	WASHER
4	D5472-1	CUSHION
4	D5476-1	CLAMP
8	AN4-13A	BOLT
8	NAS1149D0463J	WASHER (OR AN960JD416)
8	MS21042L4	NUT (OR MS21042-4)
2	QS200M44S	CLAMP

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: 
D. SHEPHERD (DE # 02)

DATE: 17.01.09
CERT. NO.: SH90-17
ISSUE NO.: 7

APPROVED

DESIGN	MB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	MB	
CHECKED	ML	DRAWING NO.
MFG. APPR.	N/A	DSI 9770
APPROVED	HS	TITLE
DE APPR.	DS	CLAMP KIT
DATE	17.01.09	SCALE
		NTS

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REV. A

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